



## Inspect parts for damage and shortages.

Remove horizontal return air cover from the unit, and save the screws. These will be reinserted in step 9.

### Damper Assembly Steps

1. Attach the *Filter Channels* to the *Sides* with the screw holes up.
2. Attach the *Back Rails* to the *Sides*.
3. Attach the *Damper Slides* to the *Back Rails*.
4. Adjust the *Damper Slides* to the desired position and tighten the screws. (The bottom *Damper Slide* must be above the *Filter Channels* if it is installed.)
5. Attach the *Hood Heel* to the *Sides*.
6. Slide the *Mist Eliminator* filters into the *Filter Channels*.
7. Attach the *Hood Front* to the *Sides* with the flange **UNDER** the *Hood Heel*.
8. Attach the gasket material to the rear flanges of the hood where it will contact the unit.
9. Using the screws removed with the return air cover earlier; align the keyholes in the top flange of the damper with the holes in the unit, and insert the screws through the top flange. Do not tighten the screws fully. Slide the hood to the left.
10. Insert the screws through the side flanges, and check that the damper is positioned correctly.
11. Tighten down all screws to complete the installation.

